



CASTING	Description	Melt Temperature when mixed with Fine Gold	
		Solidus °F	Liquidus °F
10 Yellow Sunbrite	Light yellow	1558	1665
10 Yellow Sunbrite Plus	Contains deoxidizer	1461	1598
10 White	Soft white – handles like yellow/low nickel	1755	1868
10 Red	Rose or pink with or without grain refiner	1719	1787
10 Green	Light green with or without grain refiner	1553	1683
14 Yellow Sunbrite	Yellow – most popular for sheet and wire	1553	1623
14 Yellow Sunbrite Plus	Contains deoxidizer – best seller	1463	1593
14 Yellow Standard	European yellow with or without grain refiner	1495	1557
14 Yellow Classic Plus	Contains deoxidizer	1540	1625
14 Yellow Regal	Deep yellow – closest to 18K Santa Fe	1569	1639
14 Yellow Regal Plus	Deep yellow – contains deoxidizer	1499	1603
14 Yellow Spring	Deep yellow – hard spring quality – low zinc	1537	1575
14 Satin White	Very white – rhodium plating optional – good reusability	1700	1785
14 Winter White	Bright white – high nickel	1720	1805
14 Standard White	Handles like yellow – low nickel	1693	1782
14 White Spring	Hard spring quality	1744	1823
14 Red	Deepest rose with or without grain refiner	1686	1740
14 Green	Medium green	1650	1747
18 Yellow Santa Fe	Rich reddish yellow	1616	1688
18 Yellow Santa Fe Plus	Contains deoxidizer	1611	1690
18 Yellow Standard	European yellow – enameling – no zinc	1668	1717
18 White	Standard white	1695	1720
18 Red	Deep rose – use in depletion gilding – with or without grain refiner	1663	1699
18 Green	True green – malleable	1828	1893
22 Yellow Romance	Very deep reddish yellow – no zinc	1854	1908
ROLLING/DRAWING	Description	Solidus °F	Liquidus °F
10 Yellow Sunbrite	Light yellow – looks like 14K	1558	1665
10 White	Soft white – handles like yellow/low nickel	1755	1868
10 Red	Rose or pink with or without grain refiner	1719	1787
10 Green	Light green	1553	1683
14 Yellow Sunbrite	Yellow – most popular for sheet and wire	1553	1623
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